## SYNOLAC<sup>®</sup> 70S-50

INDUSTRIAL WOOD	ARKEMA COATIN	NG RESINS	
Product Application details	SYNOLAC <sup>®</sup> 70S-50 is a high molecular weight short oil alkyd resin baacids designed for the formulation of 2 pack polyurethane systems.		
	SYNOLAC <sup>®</sup> 70S-50 is a general purpose resin, with broad applica polyurethane wood sealers and topcoats, providing fast sanding and generalinking levels. It is recommended for clear and pigmented coal industry.	ood recoatability at low	
Polymer Type	Solvent borne Alkyd		
	% Solid Content at ( 125°C / 1gm / 1hr ), (ISO 3251)	48 - 52	
Sales	Viscosity in second on Ford Cup B-4 at 30°C ( 30% in Xylene )	60 - 80	
Specifications	Colour, Gardner scale (ISO 4630)	3 max	
	Acid value, mg KOH/g (ISO 2114)	25 max	
	Volatile	Xylene / MIBK	
	Density / Specific Gravity at 25°C, g/ml (ISO 2811)	1.0	
	Type of fatty acid	Vegetable fatty acids	
Other Characteristics <sup>1</sup>	Fatty Acid content, % Hydroxyl Content, %	<u>32</u> 4.8	
	Note: Acid value and/or Hydroxyl value quoted relative to solid resin		
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications		
	RECOMMENDATIONS FOR USE		
	SYNOLAC <sup>®</sup> 70S-50 can be used as a sole binder or in combination with high solids alkyds in order to fit the different application requirements. From 60 to 80% is the crosslinking level recommended for basecoats.		
	It is recommended to crosslink it with an aromatic adduct / isocyanate ra	atio between 2:1 to 4:1	
Formulation	<u>SOLUBILITY</u>		
Guidelines	$SYNOLAC^{\mathbb{R}}$ 70S-50 is soluble in aromatic hydrocarbons, esters, ketones has a limited solubility in aliphatic hydrocarbons and alcohols.	s and glycol ethers and	
	$\frac{\text{COMPATIBILITY}}{\text{SYNOLAC}^{\textcircled{R}}}$ 70S-50 is compatible with most short oil alkyds resins, r plasticizers, maleic resins, urea and melamine resins and polyisocyanates	nitrocellulose, phthalate s.	



Product Safety	Please refer to the corresponding Safety Data Sheet.
Storage & Handling	SYNOLAC <sup>®</sup> 70S-50 can present some haziness upon storage at ambient temperature. SYNOLAC <sup>®</sup> 70S-50 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature above 25°C to minimize chance of haziness. Exposure to direct sunlight should be avoided. Under the above mentioned storage conditions the shelf life of the resin will be 12 months from the date of manufacturing.

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